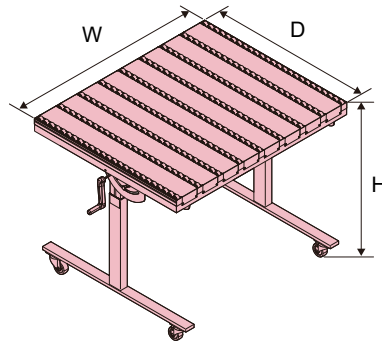


## Roller Table Assy

Be sure to read and understand the following information before use.

### ● Roller Table Assy specifications



Item		Specifications
External dimensions	W	1223 mm
	D	1024 mm
	H <sup>*1</sup>	1,033 mm (823 mm)
Packaged dimensions <sup>*2</sup>	W	1,322 mm (1,350 mm)
	D	1,154 mm (1,200 mm)
	H	279 mm (700 mm)
Weight		56 kg
Packaged weight <sup>*3</sup>		71 g (155 kg)
Load capacity		25 kg
Installation environment ambient conditions	Temp.	20 to 30 °C
	Humidity	35 to 65 %RH

\*1. Roller Table Assy maximum height. Figure in parentheses indicates minimum height.

\*2. Dimension for one set in one box. Not including pallet. Figure in parentheses indicates packaged dimension for one set in two boxes and pallet.

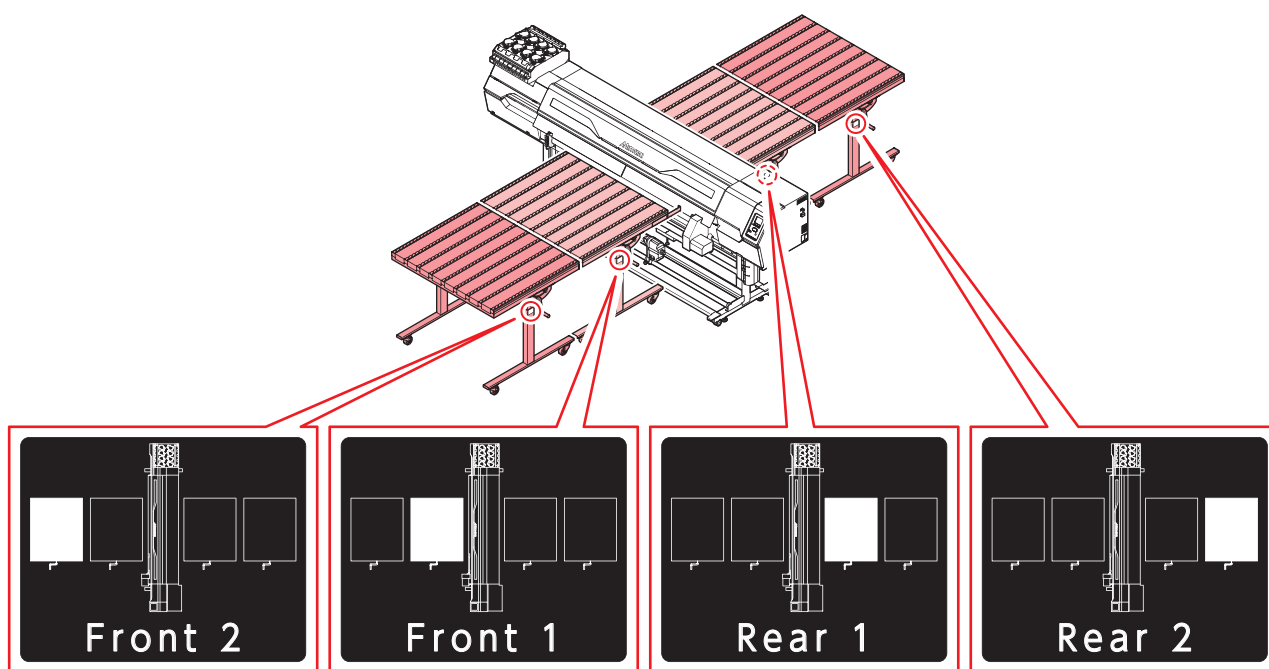
\*3. Weight for one set in one box. Not including pallet. Figure in parentheses indicates packaged weight for one set in two boxes and pallet.

### ● Operating procedure



- If the media is less than 1,300 mm long, use two Roller Table Assy with one each at the front and rear of the machine. 📖 ["When using one set of Roller Table Assy"\(P. 184\)](#)
- If the media is 1,300 mm or longer, use four Roller Table Assy with two each at the front and rear of the machine. 📖 ["When using two or more Roller Table Assy"\(P. 186\)](#)

Install the Roller Table Assy in accordance with the nameplates affixed to them.



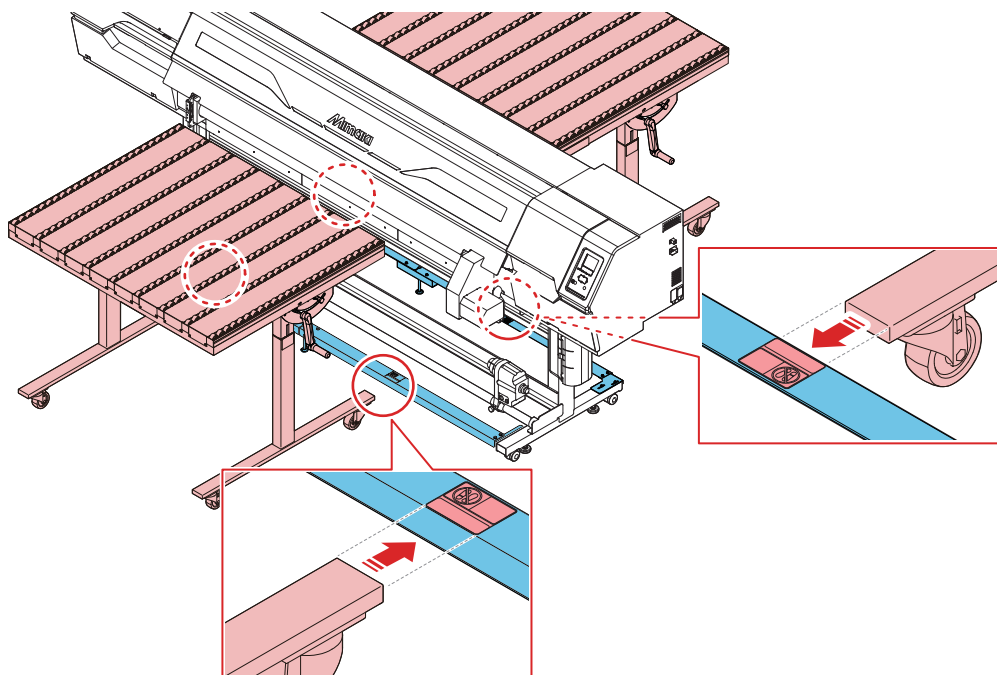
**Important!**

- When installing the Roller Table Assy, a service technician will adjust the level of each Roller Table Assy to suit the installation location. Be sure to install the Roller Table Assy in the positions indicated on the nameplates affixed to them.

## When using one set of Roller Table Assy

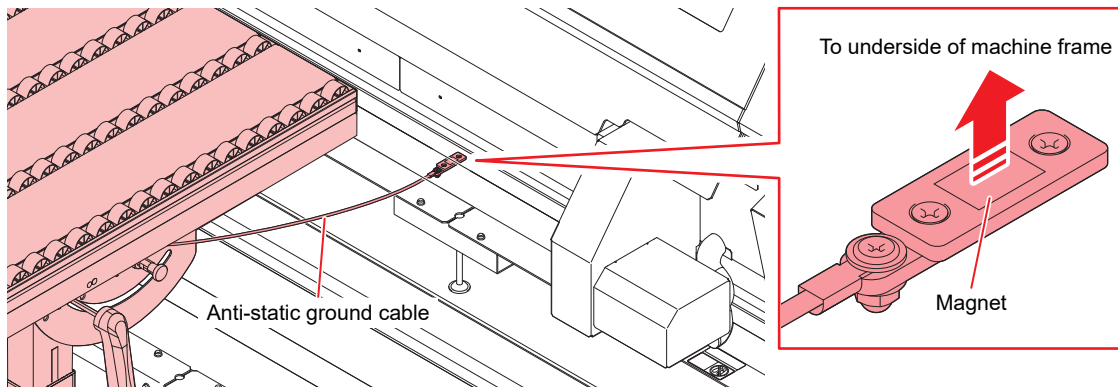
### 1 Install the Roller Table Assy at the center of the machine.

- Press the ends of the Roller Table Assy legs up against the positioning bars. Align the ends of the feeding unit legs with the nameplates on the positioning bar here.



### 2 Lock the four casters on each feeding unit to prevent them from moving.

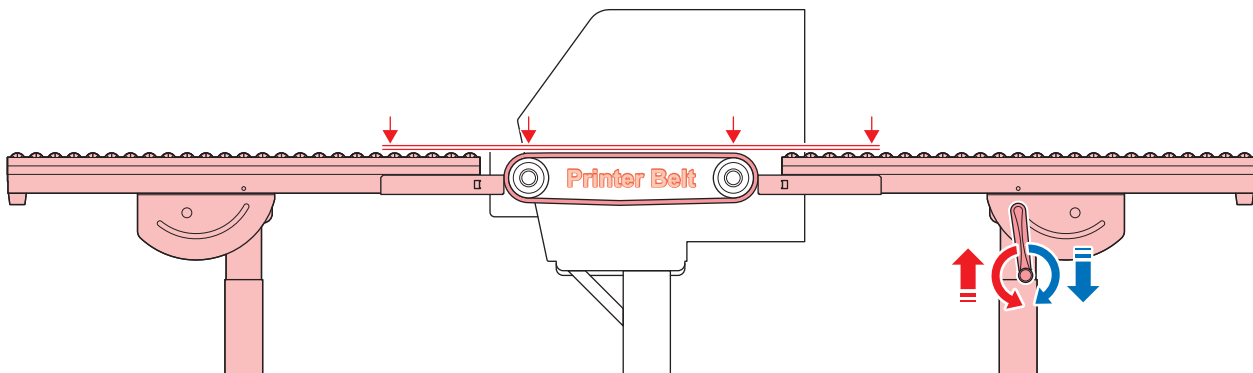
- 3** Press the magnet on the anti-static ground cable against the underside of the machine main unit frame.



- If it is not pressed firmly against the frame, there is a possibility of ejection failures and other problems due to discharge from the Roller Table Assy. There is also a risk of injury.

- 4** Adjust the height of the Roller Table Assy.

- When viewed from the side, the height of the top of the feeding unit rollers should be the same as the height of the machine belt.
- Adjust the height by turning the handle on the side of each feeding unit.

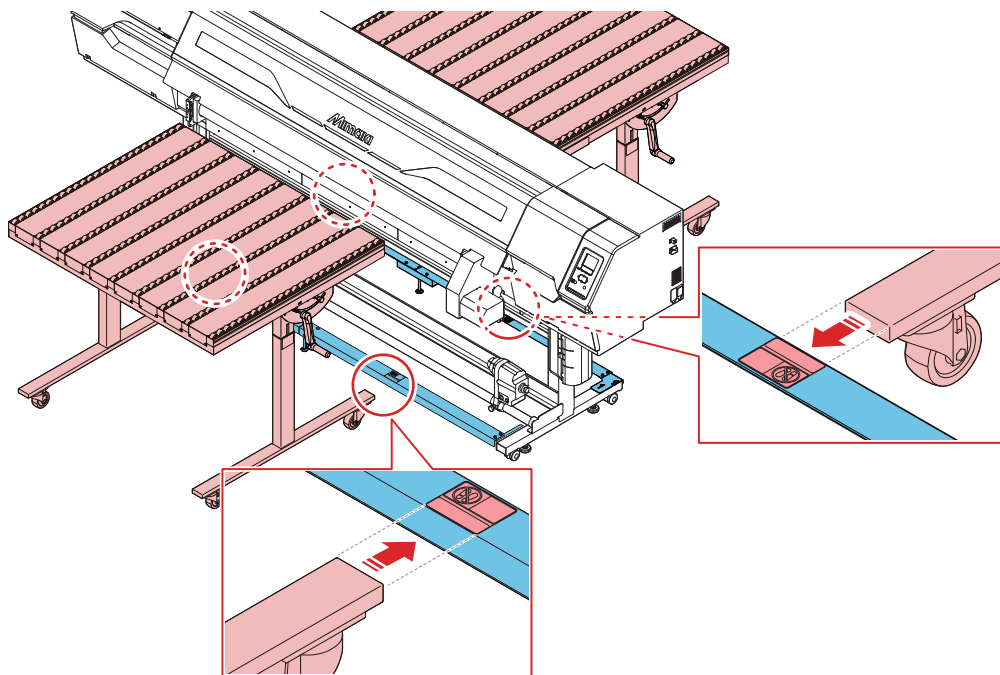


- 5** Place the media on top of the Roller Table Assy and machine belt, and check to confirm that it does not lift up off the belt.

## When using two or more Roller Table Assy

### 1 Install the Roller Table Assy at the center of the machine.

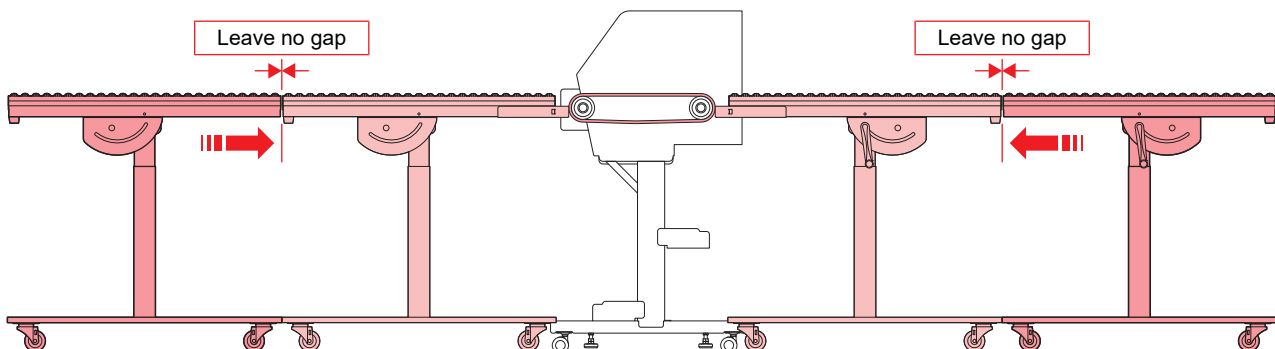
- Press the ends of the feeding unit legs up against the positioning bars. Align the ends of the feeding unit legs with the nameplates on the positioning bar here.



### 2 Lock the four casters on each feeding unit to prevent them from moving.

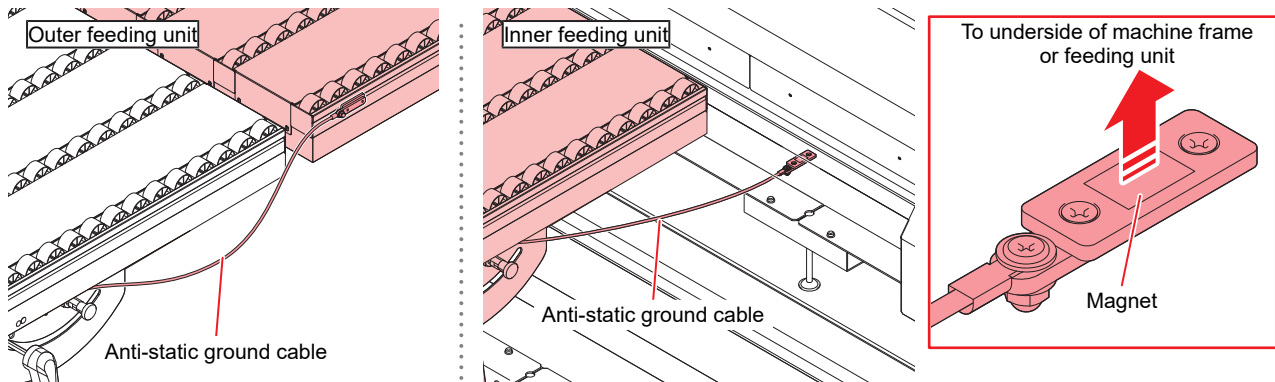
### 3 Install the outer Roller Table Assy.

- Install so that there is no gap between the Roller Table Assy next to the printer and the outer Roller Table Assy.
- When using three Roller Table Assy units, install the third unit in the same manner as the second one.



#### 4 Press the magnet on the anti-static ground cable against the underside of the machine main unit frame (or feeding unit).

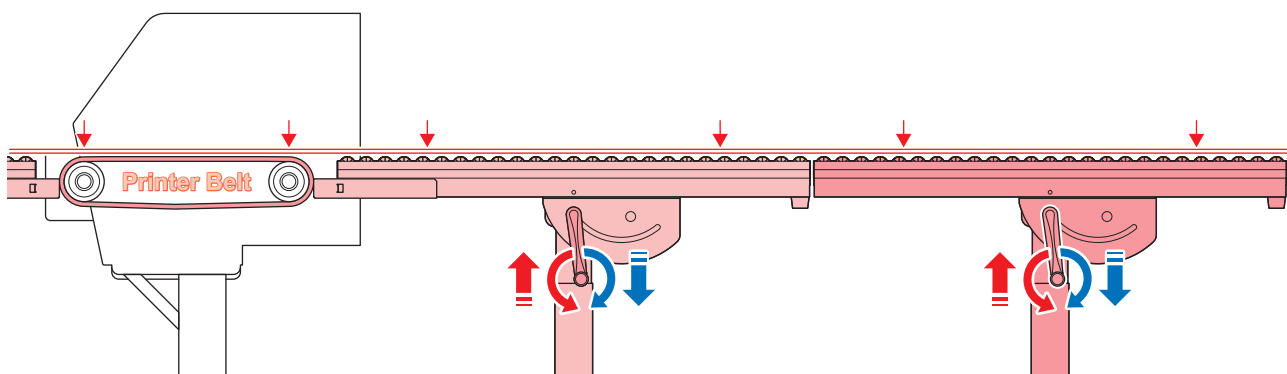
- With the inner feeding unit, press the magnet against the underside of the printer main unit frame.
- With the outer feeding unit, press the magnet against the metal part of the rail on the inner feeding unit.



- If it is not pressed firmly against the frame, there is a possibility of ejection failures and other problems due to discharge from the Roller Table Assy. There is also a risk of injury.

#### 5 Adjust the height of the Roller Table Assy.

- When viewed from the side, the height of the top of the feeding unit rollers should be the same as the height of the machine belt.
- Adjust the height by turning the handle on the side of each feeding unit.
- Check to confirm that the adjacent Roller Table Assy are at the same height (both front and rear).



#### 6 Place the media on top of the Roller Table Assy and machine belt, and check to confirm that it does not lift up off the belt.

## When the Roller Table Assy are not used

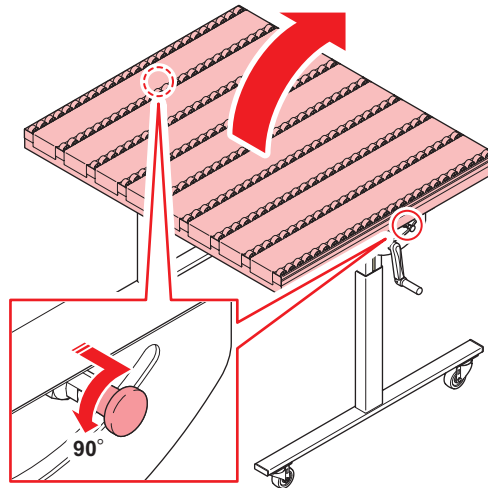


- The Roller Table Assy can be folded up. When not in use, they can be folded up and stored.

### ● Procedure

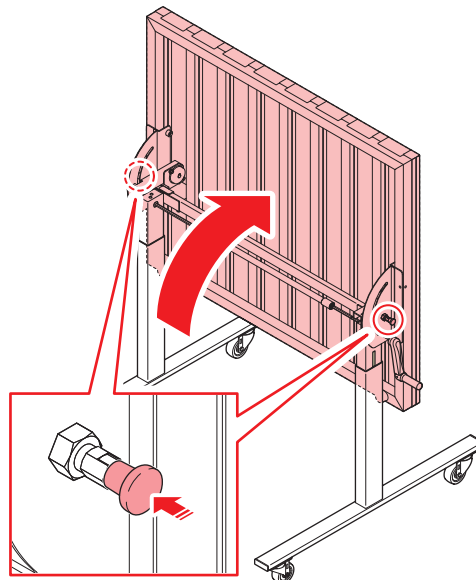
#### 1 Release the left and right locking index plungers, then slowly fold the feeding unit until the table surface is vertical.

- Pulling the plunger knobs and rotating 90° locks the pins in the retracted position.



- Be careful to avoid trapping your hands here.

#### 2 Once the table is folded up, push the plungers back in to lock them.



- When returning the feeding unit to the horizontal position for use, be careful to avoid hitting your head or body with the table. Also be careful to avoid trapping your hands.



- To release the plunger locks, pull the knobs slightly and rotate them 90°.
- If the plunger locks are difficult to release (if they do not move when pulled), they can be released by pulling the knobs while tilting the table.